Model 516 Industrial OEM Pressure Transducers

Gauge, Vacuum, and Compound Pressure



etra System's Model 516 OEM pressure transducer is designed for demanding industrial applications that are subjected to pressure spikes, shock, and vibration caused by the harsh physical and environmental conditions of industrial applications..

The Model 516's CVD strain gauge design is resistant to aging and virtually insensitive to thermal transients and pressure cycling. The stability of this technology assures the user of high reliability, with less than 0.2% drift per year.

This units exceptional proof pressure specification is 4 x full scale with less than a 1.0% zero shift.

The 516 enclosure is rated for NEMA 4/IP65 and IP30 operation, and protected against the ingress of dust, or water resulting from jet spray, and from contact of small tools, wires, etc., that could affect performance.

All wetted parts are constructed of corrosion-resistant 17-4 PH stainless steel, which makes this unit ideal for use with corrosive media.

The Model 516 offers 0.5% FS accuracy, compensated temperature range of -5°F to +180°F (-20°C to 80°C), operating temp-

eratures as low as -22°F to 260°F (-40°C to 125°C), and gauge or compound pressure ranges from -14.7 psi up to 6000 psi.

The Model 516's modular design is offered in a wide choice of voltage or current, outputs over almost any pressure range, and a variety of pressure and electrical connections, enabling this unit to be custom configured for your OEM application

Principle of Operation

Using the well proven Wheatstone Bridge principle, a chemical vapor is deposited in thin layers of silicon and silicon dioxide onto a stainless steel sensor to form a very sensitive and accurate polysilicon strain gauge. The elements of the strain gauge are fused together at the atomic level, assuring the strength and integrity of the bond, which exceeds the adhesives used in common bonded strain gauge pressure sensors. Using a custom designed ASIC to perform amplification and temperature calibration, each parameter can be fine tuned for optimal performance. This design offers the user the option of configurable output and pressure ranges, sets the zero and span tolerance, and ensures interchangeability from unit to unit.

Applications

- General Purpose
- Off-Highway Vehicles
- Industrial OEM Equipment
- Hydraulic Systems
- Pumps and Compressors
- Industrial Engines
- Process Systems

Benefits

- Superior Stability Avoids Down Time
- Insensitive to Pressure Spikes
- ±0.5% FS Accuracy
- Intrinsic Safe Option
- NEMA 4/IP65 and NEMA 4/IP30 Rated
- High Shock Resistance
- Meets ← Conformance Standards

When it comes to a product to rely on - choose the Model 516. When it comes to a company to trust - choose Setra.



Performance Data

Accuracy RSS* (at constant temp) $\pm 0.5\%$ FS

Thermal Effects*

Compensated Range $\mathcal{F}(\mathcal{C})$ -5 to +180 (-20 to +80)

Zero Shift %FS/100 $^{\circ}$ (100 $^{\circ}$) 1.0 (2.0) Span Shift %FS/100 $^{\circ}$ (100 $^{\circ}$) 1.0 (2.0) Response Time 0.5 ms Long-Term Stability 0.2% FS/year

Proof Pressure 4 x FS (<1% Zero Shift)

Burst Pressure >35 x FS <= 60 Psi (4 Bar) >20 X FS <= 600 Psi (40 Bar)

>5 X FS <= 6000 Psi (400Bar)

*RSS of Non-Linearity, Non-Repeatability and Hysteresis.

**Units calibrated at nominal 70°F. Maximum thermal error computed from this datum.

Physical Description

Case 316 Stainless Steel, 17-4 Stainless Steel

Ratings IP65 for Elec Codes B1, B2, E2

IP68 for Elec. Code A2 w/ Flying Leads

Wetted Parts 17-4 PH Stainless Steel

Model 516 Specifications

Physical Description (Cont'd)

Electrical Connection 8-4 or 10-6 Bayonet Connector

Large DIN 43650 Plug w/Mating Plug 1/2" NPT Conduit with Leads

Pressure Fitting See Ordering Information Below

Weight 3.5oz (100g)

Environmental Data

Temperature

Operating* °F (°C)

w/Elec Codes B1, B2 -40to +260 (-40 to +125) w/Elec Codes E2, A2 -5 to +180 (-20 to +80)

Storage F (°C)

70g Peak to Peak Sinusoidal, 5 to 5000 Hz (Random Vibration:

20 to 200 Hz~ 20g Peak per MIL STD-810E Method 514.4)

Shock 20g, 11ms, per MIL-STD-810E

Method 516.4 Procedure 1

Specifications subject to change without notice.

Electrical Data (Voltage)

Circuit 3 -Wire (Exc, Out, Com)
Excitation 1.5 VDC Above Span to 35 VDC

@ 6mA**

Output* 0 to 5VDC, 0 to 10VDC,

0.5 to 5.5 VDC, 1 to 5 VDC,

1 to 6 VDC, 1 to 11 VDC

*Zero output is factory set to 1.0% of Full Scale *Span output is factory set 1.0% of Full Scale.

Electrical Data (Current)

 Circuit
 2-Wire

 Output*
 4 to 20 mA**

 Loop Supply Voltage
 24 VDC, (7-35 VDC)**

 Maximum Loop Resistance
 (Vs-7) x 50 0hms

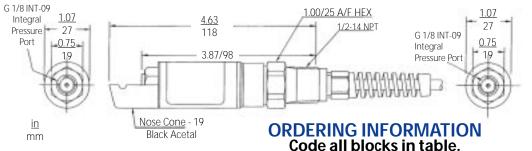
*Zero output factory set to within ± 0.16 mA *Span output factory set to within ± 0.16 mA

Pressure Media

Liquids or gases compatible with 17-4 PH Stainless Steel.*

*Note: Hydrogen not recommended for use with 17-4 PH Stainless Steel.

Outline Drawings

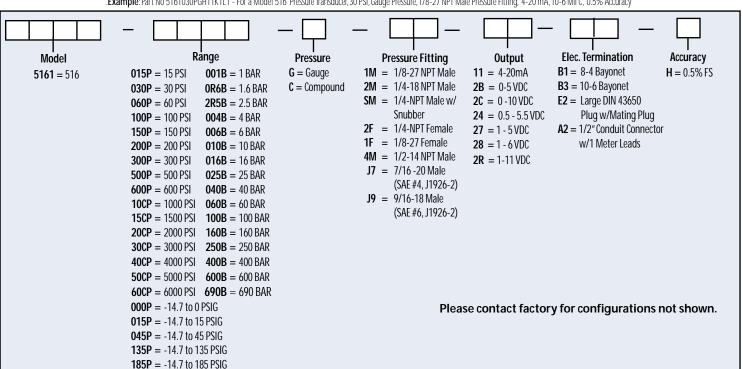


Sealing Face

10-6 Bayonet
Connector

SSP516 Rev.A 12/13/02

.Example: Part No 5161030PGH11K1L1 - For a Model 516 Pressure Transducer, 30 PSI, Gauge Pressure, 1/8-27 NPT Male Pressure Fitting, 4-20 mA, 10-6 Mil C, 0.5% Accuracy



285P = -14.7 to 285 PSIG

^{*}Operating temperature limits of the cable.

^{**}Temperatures>100°C/212°F supply is limited to 24 VDC

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