

LE-418SI, TI, BI, HI

			418SI	418TI	418BI	418HI
Key Number	Part Number	Description				
1	27352	Flapper Valve	1	1	1	1
2	37351	Injection Check Valve Body, PVC	1	1	1	1
3	37341*	Injection Check Valve Spring, H-C	1	1	1	1
4	10338*	Check Valve Ball, Ceramic, .375	1	1	1	1
5		Seal Ring				
6	36307*	Cartridge Valve, .375, PVDF/Polyprel	3	3	3	3
7	36103*	Cartridge Valve O-Ring	3	3	3	3
8	36107*	Cartridge Valve Washer	3	3	3	3
9		Valve Seat				
10	37203*	Clamp Ring, SS	3	3	3	3
11		Ferrule				
12		Clamp Sleeve				
13		Tubing Adapter				
14	10411	Coupling Nut, PP	4	4	4	4
15	10142-16	Tubing, 1/2", PP	1	1	1	1
16	37769	Valve Housing, PVC	3	3	3	3
17	38059	Multi-Function Valve, 3FV, PVC		1		
	38012	Multi-Function Valve, 4FV, PVC	1			1
	38015	Multi-Function Valve, B4FV, PVC			1	
18		High-Viscosity Spring				
19	31419*	Liquifram, 3.0	1	1	1	1
20	37745	Pump Head, PVC, 3.0	1	1	1	1
21	10340*	Pump Head Screw, SS	4	4	4	4
22		Suction Tubing				
23	36204	Foot Valve Seat, PP	1	1	1	1
24	10123	Foot Valve Screen, PP	1	1	1	1
25		High-Viscosity Valve Seat				
26		H.V. Tubing Clamp				
27		H.V. Suction Tubing				
28		H.V. Tubing X 1/2 Connector				
29	38027	Injection Check Valve Assembly	1	1	1	1
30		Discharge Valve Assembly				
31	38020	Suction Valve Assembly	1	1	1	1
32	HALE418BI	Pump Head Assembly			1	
	HALE418HI					1
	HALE418SI		1			
	HALE418TI			1		
33	38033	Foot Valve Assembly	1	1	1	
34	37340*	Injection Seat PTFE	1	1	1	
35	10322	Ceramic Weight	1	1	1	
36	25636-10	Return Line, 1/2", PP	1	1	1	
37	36260	Cap ASM P/R (Black Knob)	1	1		
38	36280	Cap ASM A/S (Yellow Knob)	1		1	
39	38061	Multi-Function Valve Body, 3FV, PVC		1		
	38016	Multi-Function Valve Body, 4FV, PVC	1			
	38016	Multi-Function Valve Body, B4FV, PVC			1	
40	25628	Nut Multi-Function Valve	4	4	4	
41	25627	Screw Multi-Function Valve	4	4	4	
42	25631	Return Line Coupling Nut	1	1	1	
43	34876	Adjustment Screw B/4FV			1	
44	32171	Cap B/4FV			1	
45	34868	Plug B/4FV			1	
46	32173	Gasket B/4FV			1	
47	32175	Small O-Ring B/4FV			1	
48	32176	Large O-Ring B/4FV			1	
49	38791	Auto Prime, PVC				1

*Parts Included in **RPM-312/318 - Repair & Preventative Maintenance Kit (Spare Parts)**

Additional Parts Included in Kit:

LE-418SI, TI, BI, HI

10973	Shaft Seal		1	1	1	1
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